



RAYOMATIC 20

8-14 / 0,9 / 1,6 / 5,1 μm process
infrared thermometer up to 2000°C

IRtec RAYOMATIC 20 series of process infrared thermometer measures temperatures up to 2000°C and has a 2-wire 4-20 mA linear output. The instrument can be used as a transmitter and can be easily connected to any standard indicator, data acquisition system or control panel.

- 4-20 mA linear output
- Manually adjustable emissivity
- Advanced signal processing: Emissivity, peak-picker, valley-picker, peak hold, valley hold and averaging
- Optional laser pointing system

Description

The process infrared thermometer IRtec RAYOMATIC 20 measures temperatures up to 2000°C according to the different models. Compact, rugged and reliable, various optics offering different spectral responses can be mounted, which meets the requirements of a large number of standard and specialized applications.

IRtec RAYOMATIC 20 have a 2-wire 4-20 mA linear output. They can be used as a transmitter and can be easily connected to any standard indicator, data acquisition system or control panel.



Two rotary switches are included for setting emissivity manually from 0.30 to 1.00.

An optional integrated laser pointer system facilitates the identification of the measured surface area.

Applications:

IRtec RAYOMATIC 20 series is suitable for a wide range of manufacturing and processing industry applications: ferrous and non-ferrous metals, glass, minerals, ceramics, chemicals, electronics and research and development.

Key features:

- 4-20 mA linear output
- Manually adjustable emissivity
- Advanced signal processing: Emissivity, peak-picker, valley-picker, peak hold, valley hold and averaging
- Optional laser pointing system

Specifications

Infrared temperature measurement

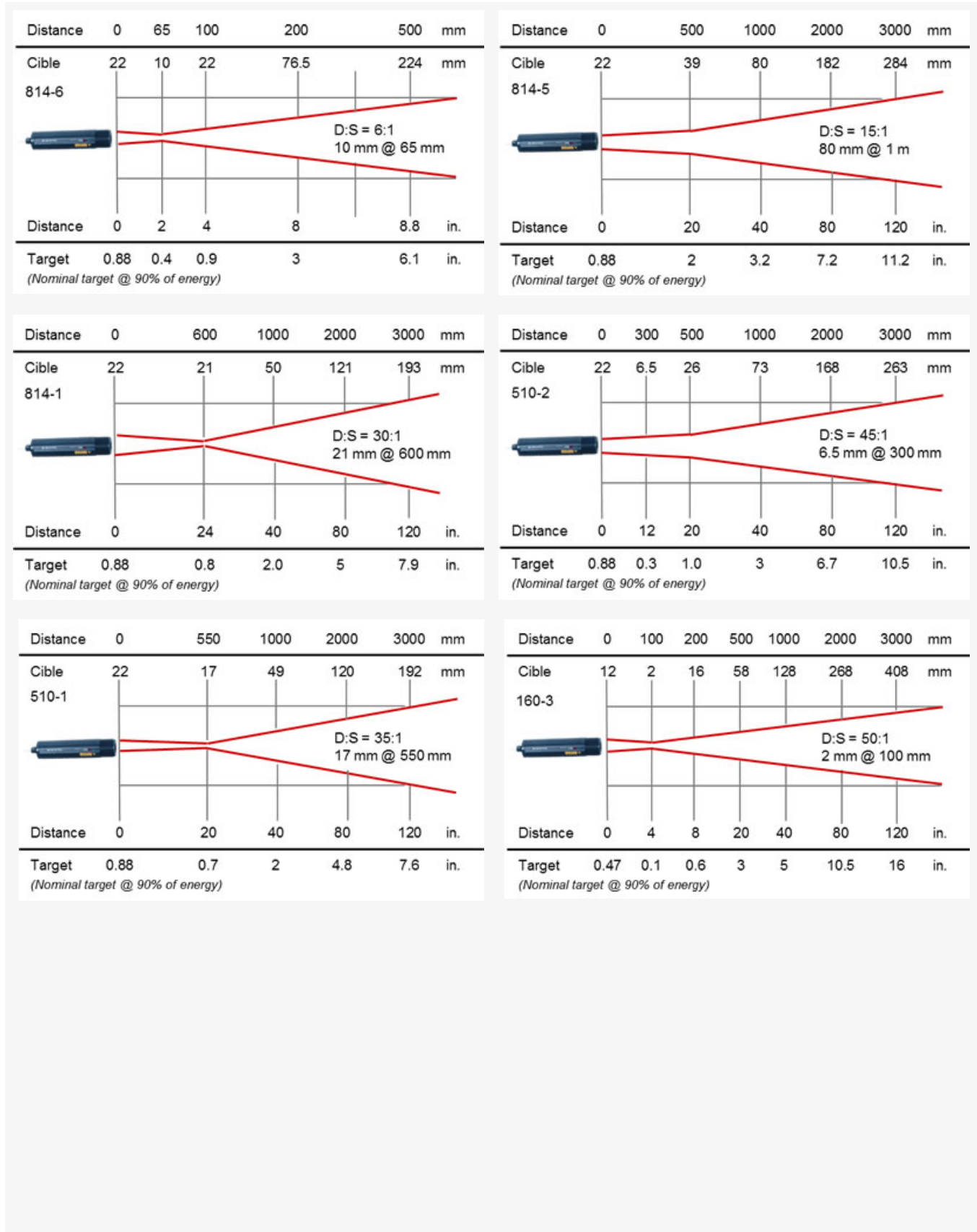
Models	100-1	100-2	160-1	160-2	160-3
Temperature range	600 to 1600°C		300 to 1300°C		
Spectral response	0.9 µm		1.6 µm		
Diameter @ distance	6 mm @ 500 mm	16 mm @ 1 m	6 mm @ 500 mm	3 mm @ 300 mm	2 mm @ 100 mm
Accuracy	±0.5% RDG				
Repeatability	±0.25% RDG				
Response time	28 ms				

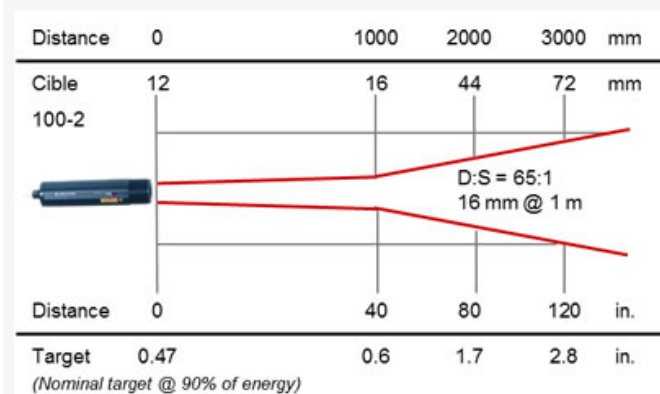
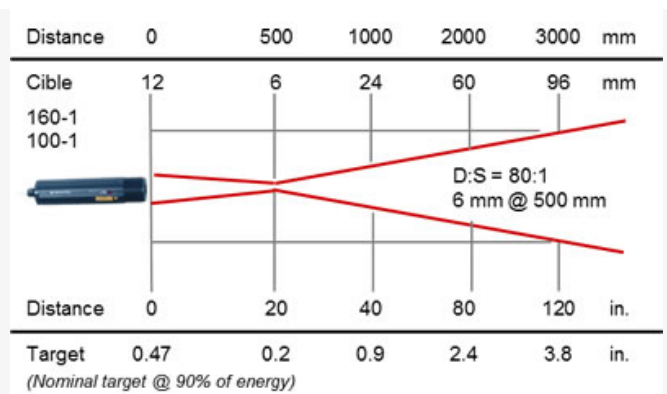
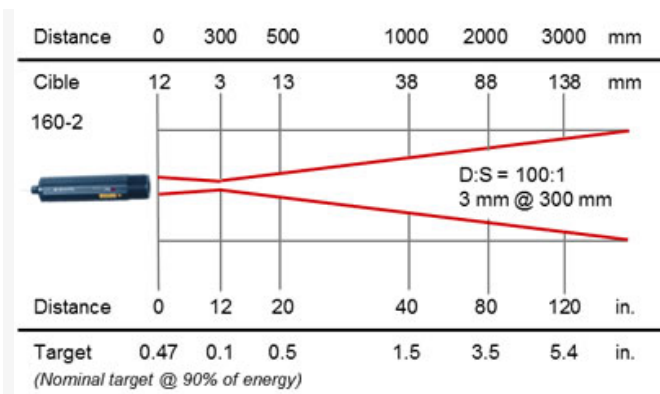
Models	814-1	814-5	814-6	510-1	510-2
Temperature range	(-25) to 1000°C	0 to 800°C	0 to 400°C	150 to 1300°C	800 to 2000°C
Spectral response	8 - 14 µm			5.1 µm	
Diameter @ distance	21 mm @ 600 mm	80 mm @ 1 m	10 mm @ 65 mm	17 mm @ 550 mm	6.5 mm @ 300 mm
Accuracy	±1% RDG				
Repeatability	±0.5% RDG				
Response time	100 ms				

Further features

Emissivity	Adjustable from 0.3 to 1.00 by rotary switches
Stability	±0.1°C/°C beyond operating limits
Working temperature	From -20°C to +60°C (0 to 50°C for laser)
Calculation functions	Average, max, min, diff, ambient temperature compensation
Laser	Red pointing laser
Output	4-20 mA 2-wire current loop – max load 700 W

Optics





General specifications

Size	45 mm diameter x 200 mm
Weight of electronic module	0.5 kg
Power supply	12 to 32 VDC

Environmental specifications

Reference conditions	23°C ±5°C
Storage conditions	Models 814-x: +10 to 70°C Further models: -30°C to +70°C
IP protection	IP 65

Models and accessories

Instruments:

Ordering code structure: 1130-XXX - A - B - C - D - E / X

Please select the required options from tables A, B... below to define the right device reference.

1130-100 IRtec RAYOMATIC 20_0.9 μm : +600°C to 1600°C

Table A - Range - Optics

- 1 +600 to 1600°C – 6 mm at 500 mm
- 2 +600 to 1600°C – 16 mm at 1000 mm

Table B - Output signal

- 2 Linear 4-20 mA

Table C - Pinpointing system

- 0 None
- 1 Laser with dot spot

Table D - 4-20 mA connection cable

- 1 2 m long shielded cable
- 2 8 m long shielded cable
- 9 Special length (per meter)

Table E - Calibration report

- NO None
- EC Factory traceable calibration report

Table X - Personal settings

- ENG English instruction manual
- FRA French instruction manual

1130-160 IRtec RAYOMATIC 20_1.6 μm : +300°C to 1300°C

Table A - Range - Optics

- | | | | | |
|---|---------------------------------|---|---|---|
| 1 | +300 to 1300°C – 6 mm at 500 mm | 1 | 0 | 0 |
| 2 | +300 to 1300°C – 3 mm at 300 mm | 1 | 0 | 0 |

3 +300 to 1300°C - 2 mm at 100 mm 1 0 0

Table B - Output signal

2 Linear 4-20 mA

Table C - Pinpointing system

0 None

1 Laser with dot spot

Table D - 4-20 mA connection cable

1 2 m long shielded cable

2 8 m long shielded cable

9 Special length (per meter)

Table E - Calibration report

NO None

EC Factory traceable calibration report

Table X - Personal settings

ENG English instruction manual

FRA French instruction manual

1130-814 IRtec RAYOMATIC 20_8-14 µm

Table A - Range - Optics

1 -25 to +1000°C - 21 mm at 600 mm

5 +0 to +800°C - 80 mm at 1000 mm

6 +0 to +400°C - 10 mm at 65 mm

Table B - Output signal

2 Linear 4-20 mA

Table C - Pinpointing system

0 None

1 Laser with dot spot

Table D - 4-20 mA connection cable

1 2 m long shielded cable

2 8 m long shielded cable

9 Special length (per meter)

Table E - Calibration report

NO	None
EC	Factory traceable calibration report

Table X - Personal settings

ENG	English instruction manual
FRA	French instruction manual

1130-510 IRtec RAYOMATIC 20_5.1 μ m**Table A - Range - Optics:**

1	-150 to +1300°C - 17 mm at 550 mm
2	-800 to +2000°C - 8.5 mm at 300 mm

Table B - Output signal:

2	Linear 4-20 mA
---	----------------

Table C - Pinpointing system:

0	None
1	Laser with dot spot

Table D - 4-20 mA connection cable:

1	2 m long shielded cable
2	8 m long shielded cable
9	Special length (per meter)

Table E - Calibration report:

NO	None
EC	Factory traceable calibration report

Table X - Personal settings:

ENG	English instruction manual
FRA	French instruction manual

Accessories:

Air Purge and Miscellaneous

EE280315	DN100 1" 1/2 adapter flange for EE290075 M44x1.5 + Window holder
EE280328	DN100 flange for EE290075 M44x1.5

EE280329	DN100 1" 1/2 adapter flange for EE290075 M44x1.5
EE290072	2 axis orientable support
EE290074	1 axis orientable support
EE290075	Water cooling system - INOX
EE290076	Air purge system M44x1.5
EE290077	Air purge system unthread
EE290078	Air purge system 1"
EE290079	Air purge system 1"1/2
EE290133	Air cooling system with air purge
EE360009	BK7 window (35 x 2 mm) for EE280315
EE360066	Zaffire window (35 x 2 mm) for EE280315
EE360082	ZnSe window (35 x 2 mm) for EE280315

Flange

EE280223	AISI304 - from 1" 1/2 to 3/4" flange
EE280282	AISI304 - from 1" 1/2 to 1" 1/2 flange BSPP
EE280292	AISI304 - from 1" 1/2 to 1 " 1/4 flange
EE290113	AISI304 - from 1" 1/2 to 3/4" flange

Sighting Tube

EE280059	AISI304 1" 1/2 L=450 mm sighting tube
EE280278	AISI304 1" 1/2 L=600 mm 1" 1/2 sighting tube
EE280280	AISI304 L=300 mm 3/4" sighting tube
EE280281	AISI304 L=150 mm 3/4" sighting tube
EE280564	AISI316 1"1/4 L=400 mm sighting tube

Packing information:

Instrument only

Size	45 mm diameter x 200 mm
Weight (net)	0.5 kg